

SMART *lift*

A load monitoring system delivers a smarter, safer sidelifter

The world's best valued sidelifter

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What is SMARTlift?

- ▶ Steelbro SMARTlift Load Monitoring uses its intelligent software and sensors to monitor and control the sidelifter lifting operation every 50 milliseconds.
- ▶ Microcontroller based control system
- ▶ Incorporates intelligent safety features
- ▶ Predicts and prevents unstable situations
- ▶ Optional control system for SB362 and SB450 Steelbro sidelifters
- ▶ On board diagnostics for easier fault finding

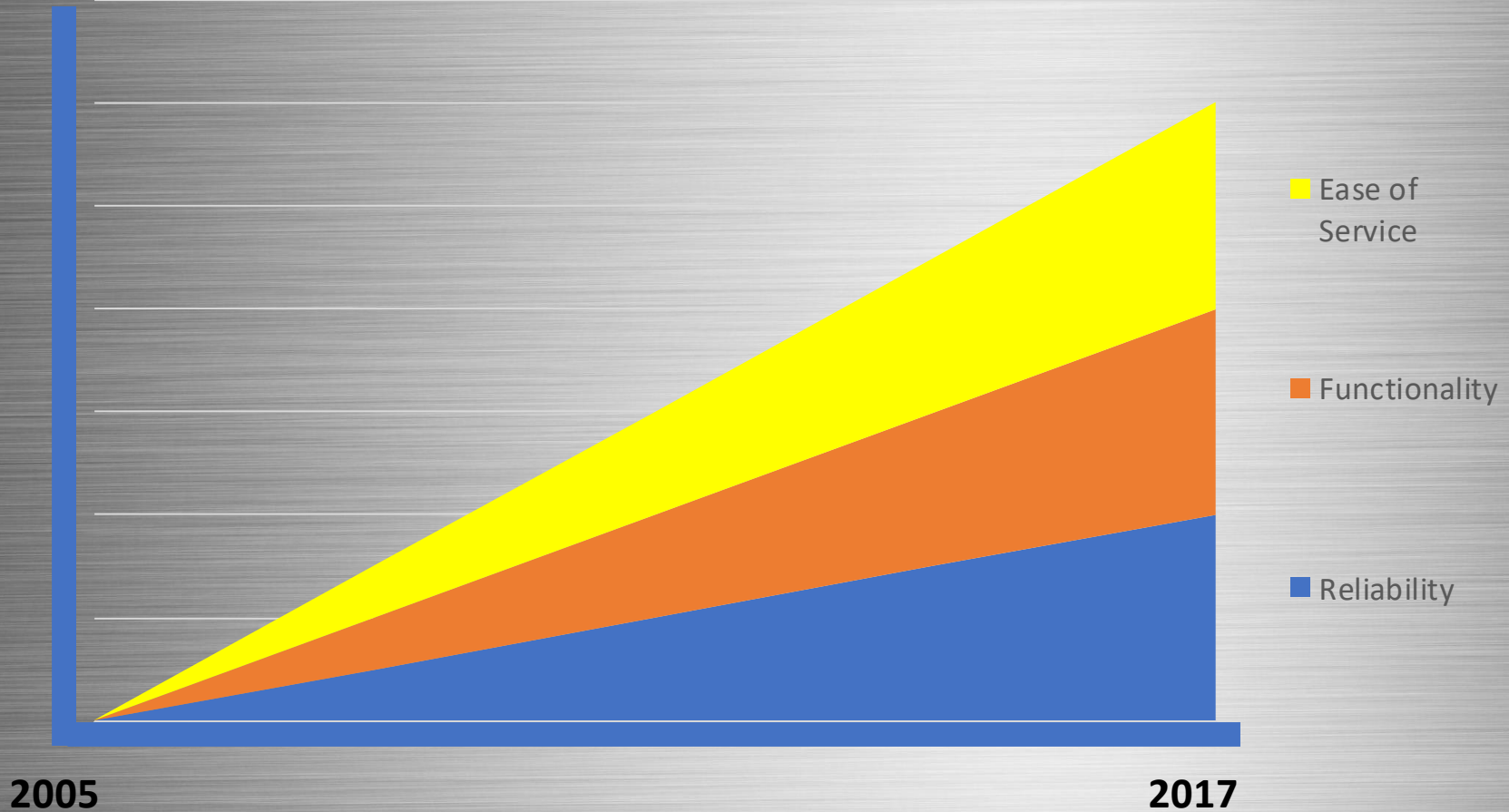


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SMART *lift* Evolution



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Why Choose **SMART*Lift***?

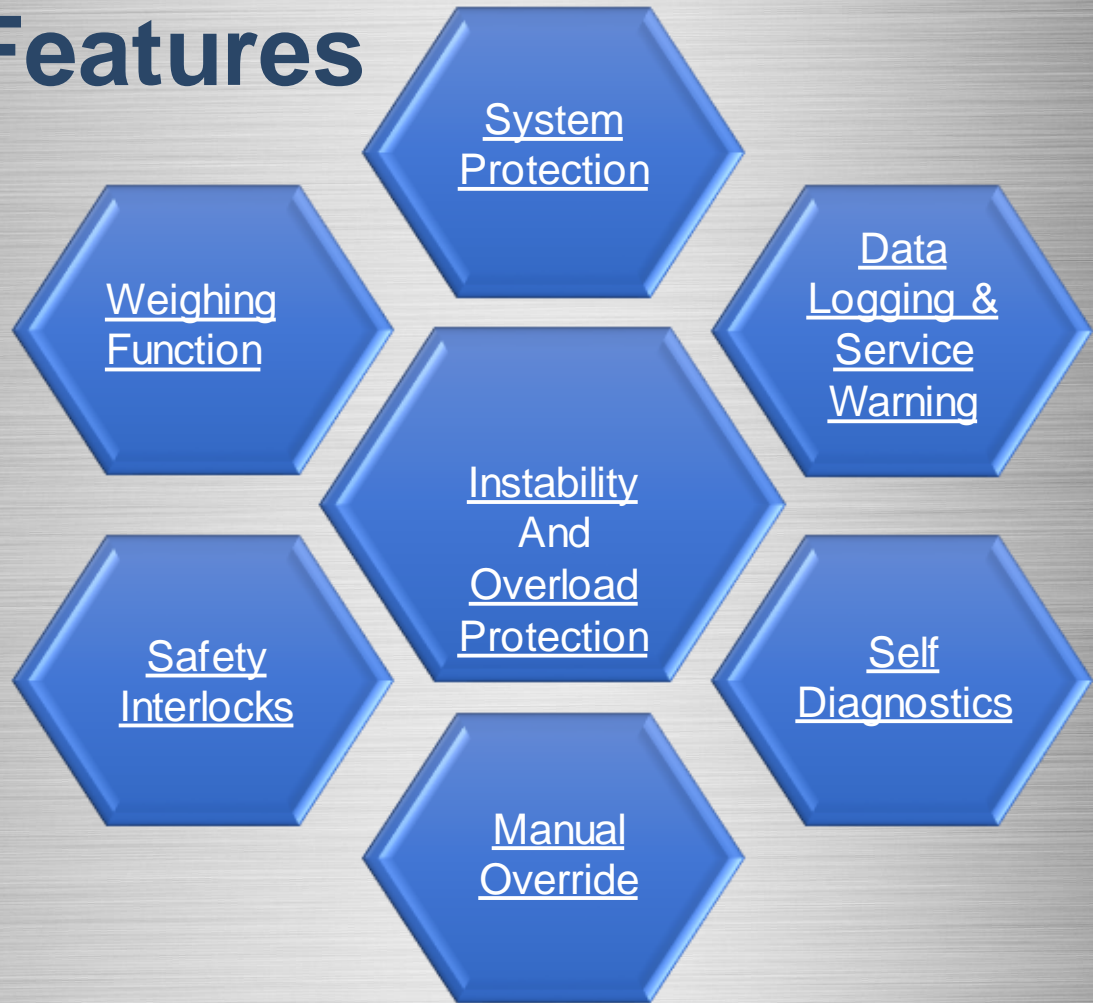
- ▶ Maximise the productive life of the sidelifter – undue stress and overloading is prevented
- ▶ Maximise the productivity of your sidelifter and gain insight into your business by utilising the feedback and information from data logs and service notifications
- ▶ Mitigate risk for employees/ operators

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SMART *lift* Features



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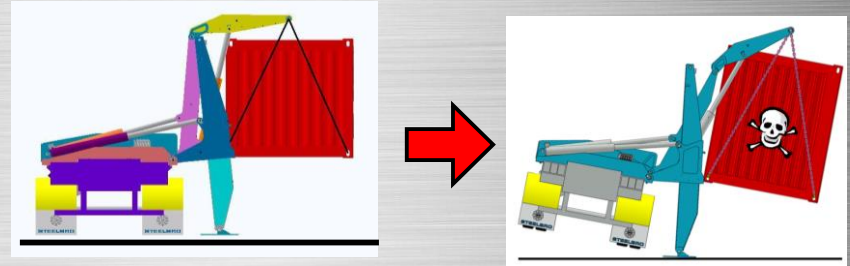
Instability Warnings



If sidelifter load moves towards a position of instability a warning sound is heard (horn) and screen message is displayed - Continued operation will be prevented.

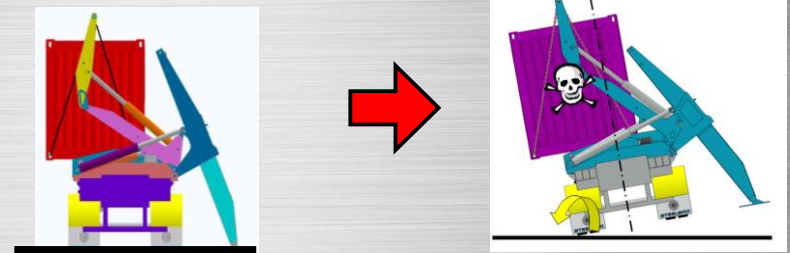
▶ Lifting Side instability

- Warning will sound at 80% of the tipping load
- Outward hydraulic movement is stopped at 90% of the tipping load

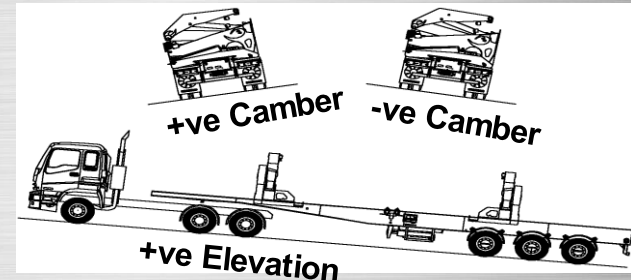


▶ Off Side instability

- G pin will not be allowed to move across the Sidelifter centre line.



▶ Prevents lifts on dangerous cambers and elevations



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Overload Protection



SMART *lift* provides overload protection by preventing lifts where the weight of the container is greater than the maximum lift capacity of the sidelifter

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Data Logging & Service Warnings



- ▶ Load Profile Data is captured including type of lift and weight giving owners a detailed history of their unit. This helps with service requirements and the resale value.
- ▶ Payload measurement displayed
- ▶ Records use of override protection
- ▶ Logs major alarm occurrences
- ▶ System records engine hours
- ▶ Service Warning alert displays when service is due

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Self Diagnostics

▶ Automatic Fault Detection

- The system will detect common electrical faults such as wire breakages and short-circuits in the angle sensors, pressure sensors and the stabiliser.
- If the system detect a fault then a warning horn sounds and a screen message indicates where the suspect sensor is located.
- Angle and pressure sensor failures stop the operation of the Sidelifter

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Safety Interlocks

▶ Arm Mode

- Stabiliser on ground before arms will work

▶ Stabiliser Mode

- Disabled if there is any load on the lifting pin and a warning sound (the horn) and screen message is displayed

▶ Traverse Mode

- If the stabiliser is extended for any distance, Traverse mode is disabled and a warning sound (the horn) and screen message is displayed.

System Protection

▶ Engine Protection

- Over temp
 - Warning over
 - Engine shut down after 30 Seconds
- Low Voltage
 - Warning under
 - Engine shut down after 30 Seconds
- Low oil Pressure
 - Warning
 - Engine shut down after 30 Seconds



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Override Protection

▶ Temporary Override

- manual override mode safety features of the load monitoring system are disabled and the operation of the arms is extra slow

▶ Permanent override code

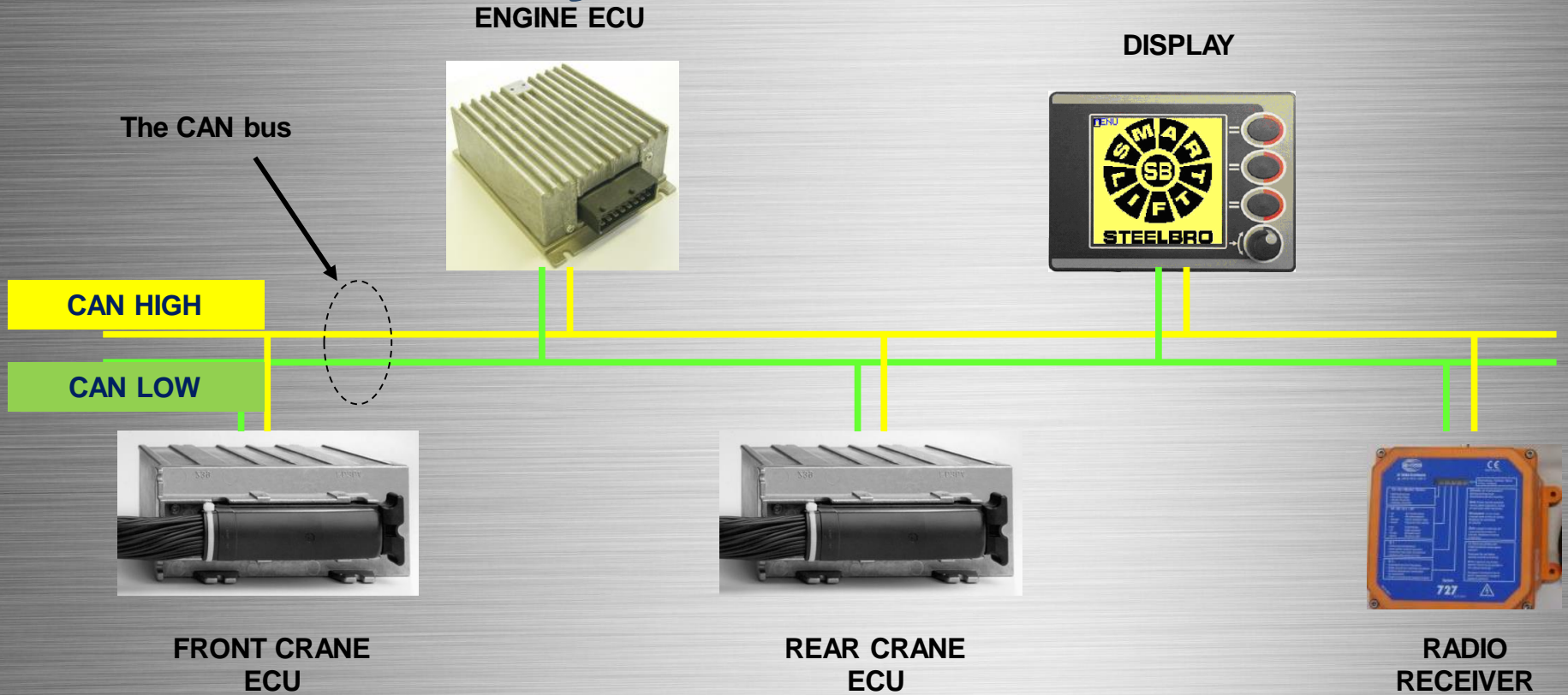
- This is randomly generated in rare circumstances using a random numbering system. This gives the owner greater certainty that the safety system is turned on.

Container Weighing

- ▶ Provides container weight as part of normal lift
- ▶ +/- 100Kg increments
- ▶ Calibrated weighing system



SMARTlift System Overview



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ECU

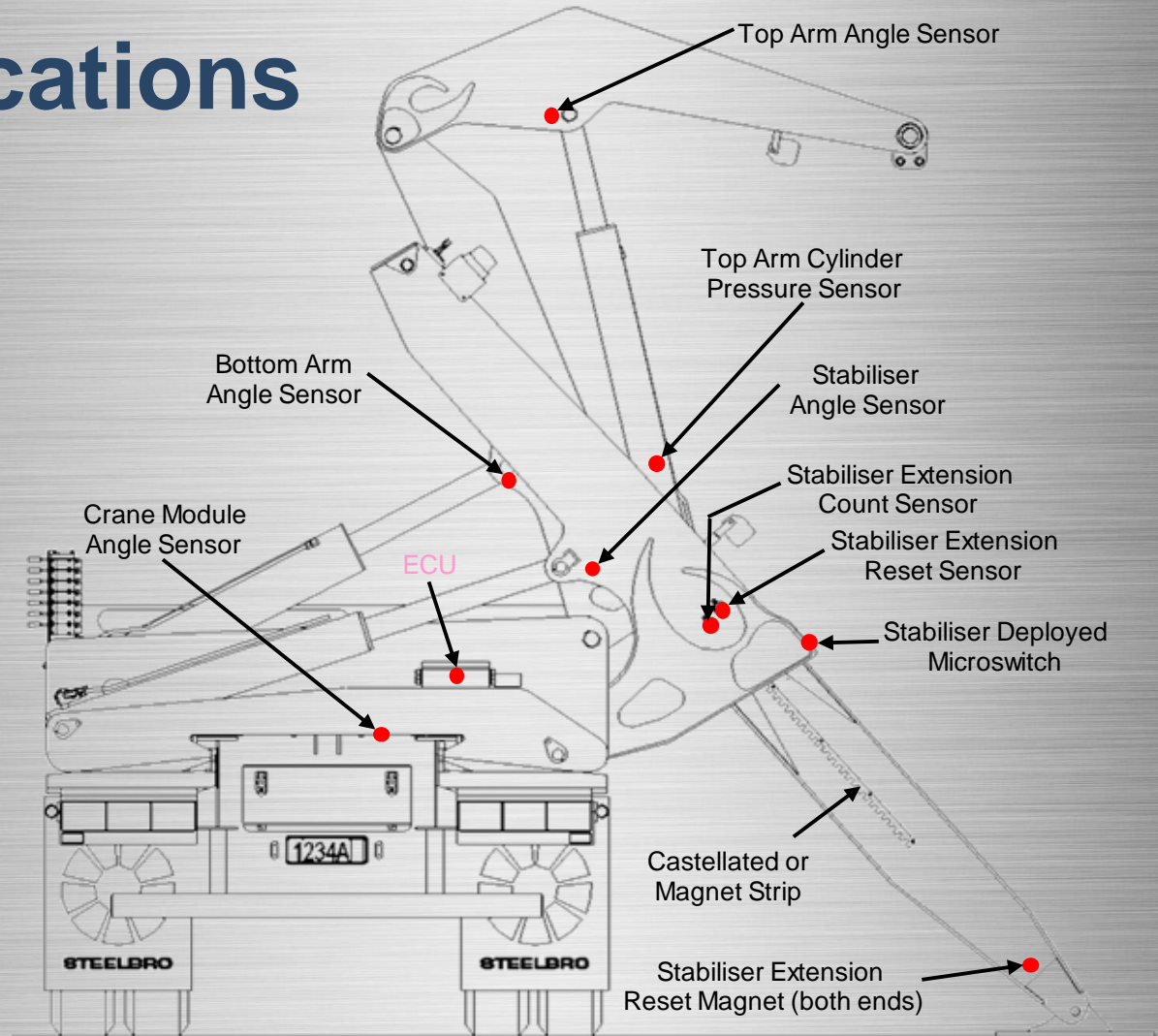
- ▶ Each crane is equipped with an Electronic Control Unit (ECU) which monitors the following Sidelifter parameters:
 - Stabiliser angle
 - Stabiliser extension
 - Stabiliser foot in contact with ground
 - Bottom lifting arm angle
 - Top lifting arm angle
 - Top lifting arm hydraulic cylinder pressure
 - Trailer camber and elevation

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Sensor Locations



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SMART *lift* Display



- ▶ Alarms & Warnings
- ▶ Estimated Weight
- ▶ Sensor Readings
- ▶ Service Interface
- ▶ Calibrating
- ▶ Fault Diagnostics

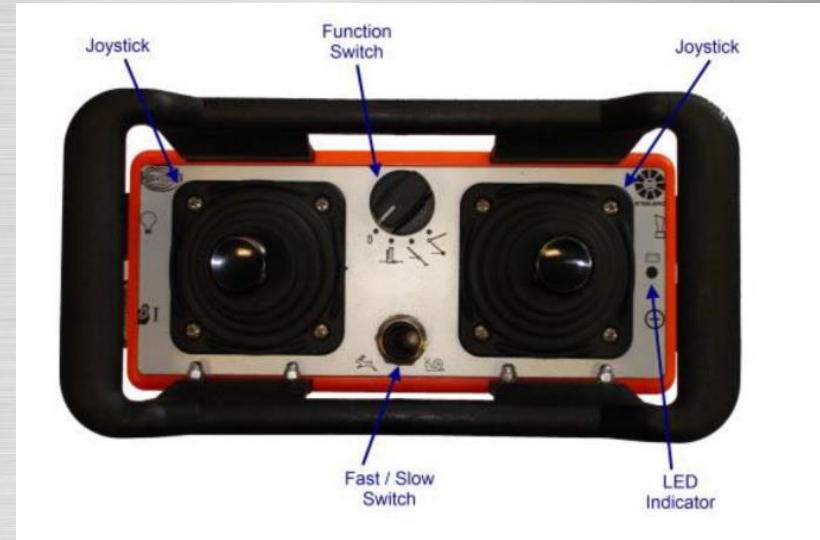
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Remote Control

- ▶ E-stop
- ▶ Engine Start
- ▶ Horn
- ▶ Work Lamps
- ▶ Mode Selection
- ▶ Traverse
- ▶ Stabilisers
- ▶ Arms
- ▶ Special Options
- ▶ Proportional Function Control



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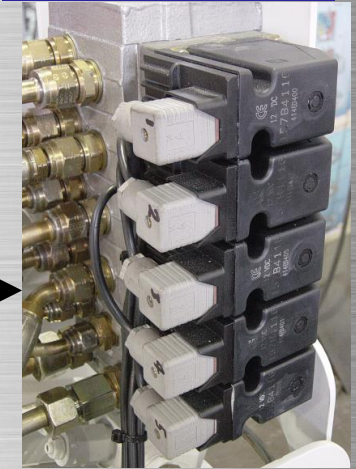
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ANGLE SENSORS



Crane Module Overview

DANFOSS VALVES



CANbus

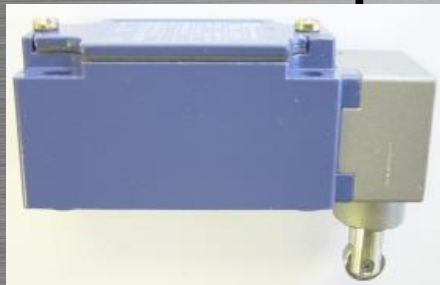
INPUTS

OUTPUTS

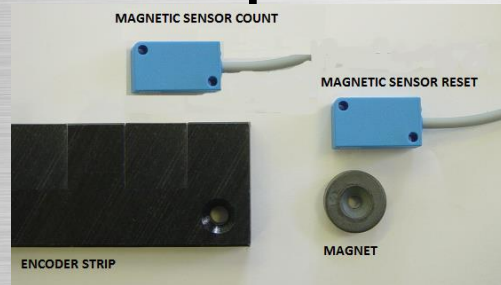
PRESSURE SENSOR



ECU (ELECTRONIC CONTROL UNIT)



STABILISER MICROSWITCH



STABILISER EXTENSION SENSORS



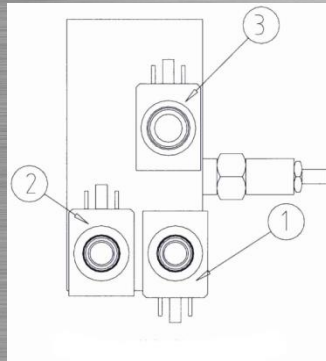
WARNING LIGHT

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Engine ECU Overview



HIGH / LOW SPEED UNLOADER BLOCK

- 1) **LOAD SENSE DUMP**
- 2) **LOAD SENSE SHUTOFF**
- 3) **HIGH / LOW SPEED**



CANbus

WORKLAMPS



HORN

THROTTLE



STARTER MOTOR

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